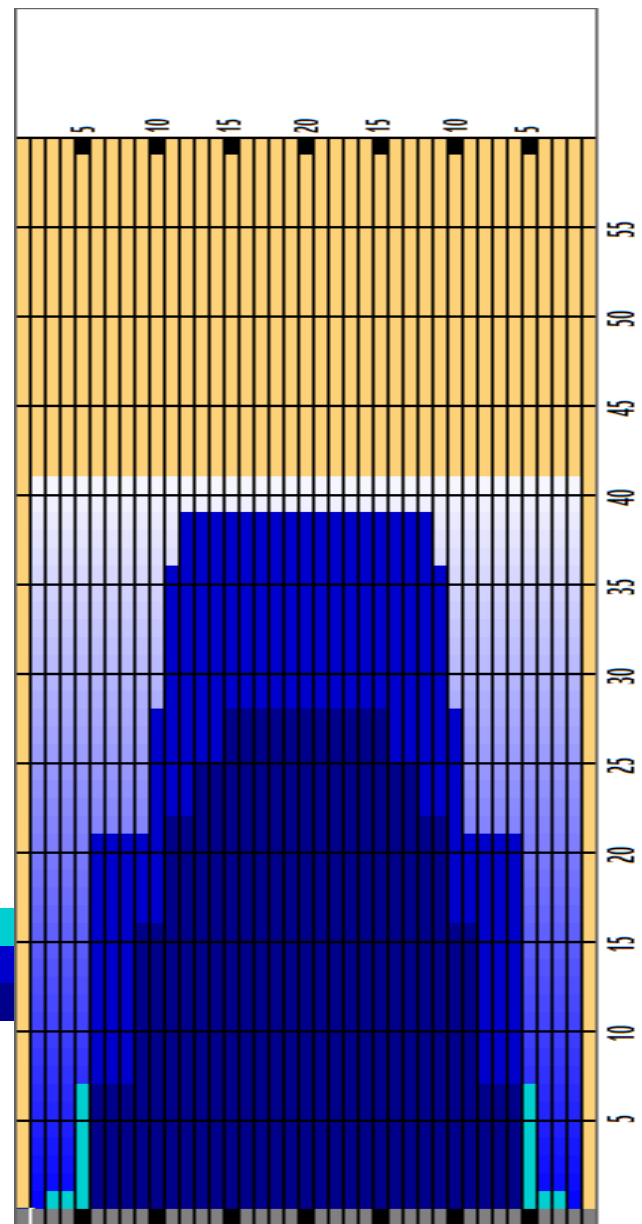


Oil Pattern Distance	41	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	11.26 mL	Reverse Oil Total	9.75 mL	Volume Oil Total	21.01 mL
Tank Configuration	N/A	Tank A Conditioner	CURVE	Tank B Conditioner	FIRE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	45	14	A	70	0.0	1.9	1.9	3150
2	5L	5R	2	45	18	B	62	1.9	7.0	5.1	2790
3	9L	9R	3	40	22	B	69	7.0	16.3	9.3	2760
4	11L	11R	2	40	22	A	38	16.3	22.5	6.2	1520
5	13L	13R	1	40	22	A	15	22.5	25.6	3.1	600
6	15L	15R	1	40	22	A	11	25.6	28.7	3.1	440
7	2L	2R	0	40	22	A	0	28.7	34.0	5.3	0
8	2L	2R	0	40	30	A	0	34.0	41.0	7.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	A	0	41.0	39.0	-2.0	0
2	12L	12R	1	50	22	A	17	39.0	35.9	-3.1	850
3	11L	11R	3	50	18	A	57	35.9	28.3	-7.6	2850
4	10L	10R	3	50	18	B	63	28.3	20.7	-7.6	3150
5	6L	6R	2	50	14	B	58	20.7	16.8	-3.9	2900
6	2L	2R	0	50	14	A	0	16.8	0.0	-16.8	0



Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

<p> Designed for FLEX | TOWER OF PISA - 3541 |

Also known as the Leaning Tower of Pisa, this pattern is asymmetric in design with a shift to the inside on the left, or if looking at it from another perspective, a shift to the outside on the right. At

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.95	1.6	1.02	1.02	1.6	4.95

